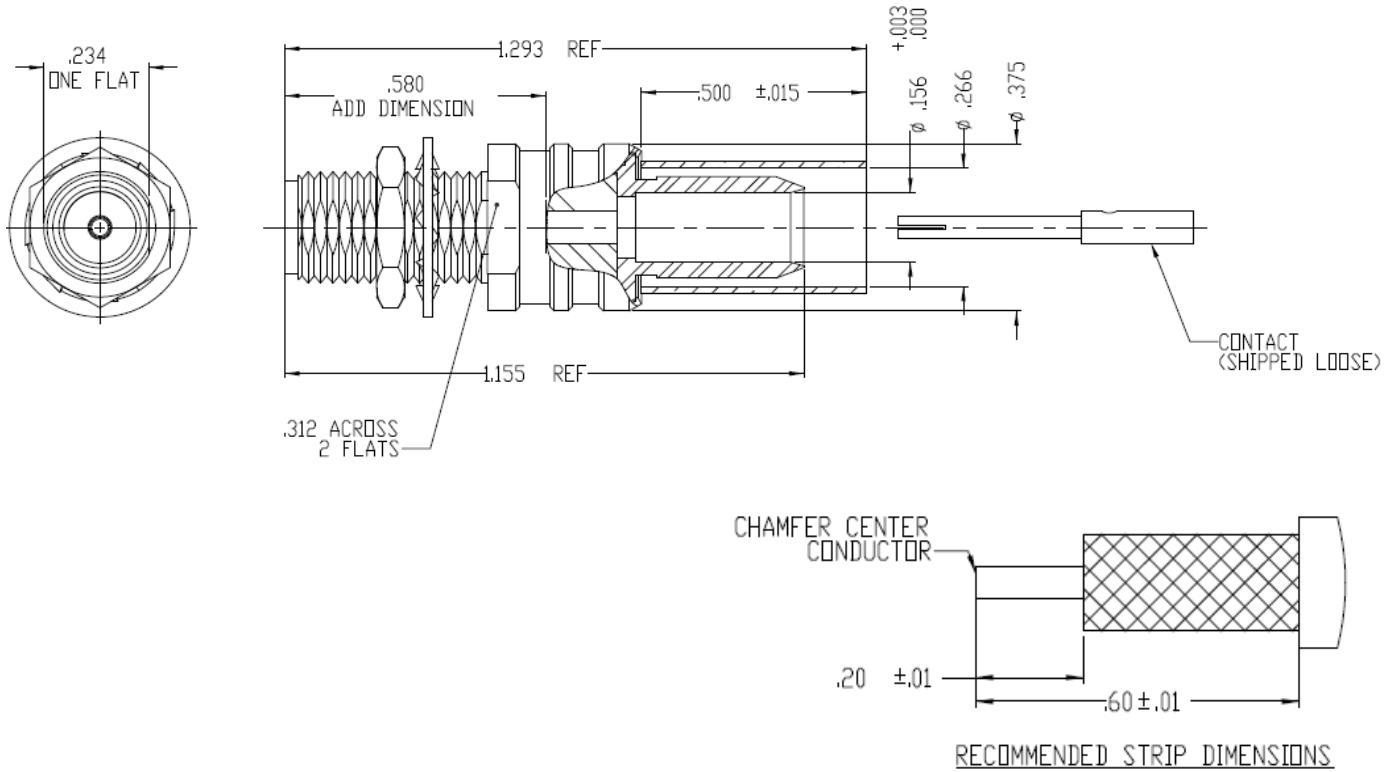


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| SYM | REVISION DESCRIPTION | DFTM | DATE | APPD | DATE |
|-----|-------------------------|---------|--------|----------|---------|
| A | RELEASED FOR PRODUCTION | N. N. N | 9/4/13 | J. D. B. | 9/10/13 |



NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348.
- MATERIAL:**
 BODY, HEX NUT, LOCKWASHER, TAIL - STAINLESS STEEL PER ASTM 582, S30300 ALLOY, COND. A
 INSULATOR - TEFLON PER ASTM D1710, TYPE 1, GRADE 1, CLASS A
 CONTACT - BERYLLIUM COPPER PER ASTM B196, C17300 ALLOY, CONDITION HT
 SHRINK SLEEVE - HEAT SHRINKABLE ATUM PER MIL-I-23053/4 (NOT SHOWN)
 CRIMP SLEEVE - D.H.P. COPPER CDA, ALLOY #122, TEMPER HARD
- FINISH:**
 CONTACT - GOLD PLATE PER ASTM B488
 CRIMP SLEEVE - SULFAMATE NICKEL PER MIL-P-27418
 ALL OTHER METAL PARTS - PASSIVATE PER SAE-AMS-2700

| | | | | | |
|-------------|--|----------------------|---------------------------|-------------|-------|
| MATERIAL: | UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH 63 RMS MAX. REMOVE ALL BURRS .004 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ± .01 .XXX ± .005 ANGLES ± 1° FRACTIONS ± 1/64 | DFTM. N. N. N | TIMES MICROWAVE SYSTEMS | | |
| | | DATE 9/4/13 | TC-240-SF-BH-SS-X | | |
| USED ON: B | | CHKD. J. D. B. | CONNECTOR ASSEMBLY | | |
| | | DATE 9/10/13 | SMAF Bulkhead for LMR-240 | | |
| SCALE: NONE | DWG. SIZE A | APPD. J. D. B. | SHEET 1 of 1 | SD3190-2896 | REV A |
| | | DO NOT SCALE DRAWING | | | |
| | CODE IDENT 68999 | | | | |