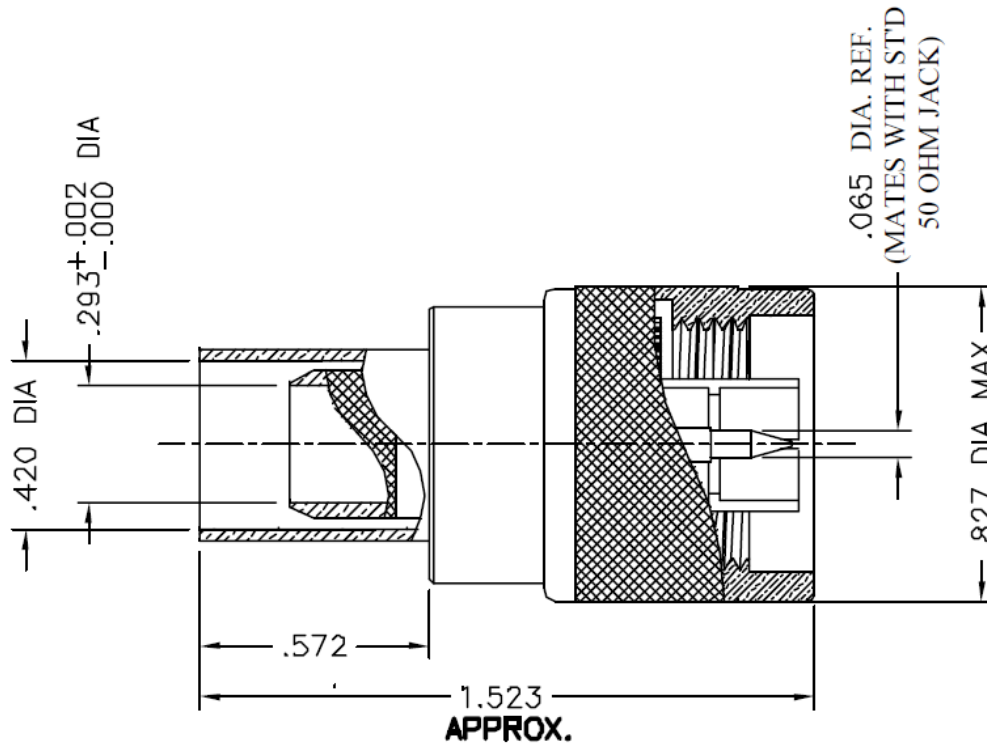


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
-	RELEASED FOR PRODUCTION	J. C. L.	5/18/04	J. C. L.	5/18/04
A	CHANGED PER CDC #29324	D. J. H.	12/1/08	J. D. B.	12/15/08



**NOTES:**

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-34B, EXCEPT 70 OHM 'N' WITH SPECIAL 50 OHM INTERFACE (WILL MATE WITH STANDARD 50 OHM 'N')
- MATERIAL:** LOCKING RING - PHOSPHOR BRONZE PER QQ-B-750  
INSULATOR - TEFLON PER ASTM D1710  
GASKET - SILICONE RUBBER PER ZZ-R-765  
CRIMP SLEEVE - D.H.P. COPPER CDA ALLOY 122  
SHRINK SLEEVE - SHRINKABLE POLYOLEFIN PER MIL-I-23053/5  
ALL OTHER METAL PARTS - BRASS PER ASTM B16
- FINISHES:** CONTACT - GOLD PLATE PER MIL-G-45204  
CRIMP SLEEVE - SILVER PLATE PER QQ-S-365  
ALL OTHER METAL PARTS - NICKEL PLATE PER QQ-N-290

MATERIAL:	UNLESS OTHERWISE SPECIFIED	DFTM. J. C. L.	TIMES MICROWAVE SYSTEMS
	ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH N/A RMS MAX. REMOVE ALL BURRS .005 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ± .03 .XXX ± .005 ANGLES ± 1° FRACTIONS ± 1/32	DATE 5/18/04	
USED ON: -		CHKD. J. C. L.	<b>TC-400-NM-75/50</b> "N" PLUG (50 OHM INTERFACE) CRIMP FOR LMR-400-75 CABLE
		DATE 5/18/08	
SCALE: N/A	DWG. SIZE A	APPD. J. C. L.	
DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 5/18/04	SHEET 1 of 1 SD3190-1704 REV A